Reducing Common-Mode Noise in Two-Switch Forward Converter

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Abstract—This paper addresses the common-mode (CM) electromagnetic interference noise issues in the two-switch forward converter. The two-switch forward converter has low CM noise compared to other topologies because its symmetric primary-side circuit has two out-of-phase dv/dts that cancel each other. However, parasitic capacitances of the circuit significantly affect the symmetry and degrade the noise reduction. Moreover, the secondary-side circuit of the converter is not symmetric and still contributes to the CM noise. In this paper, the parasitic capacitances of the converter are first modeled. Different transformer structures and their parasitic capacitances are characterized. A general balance technique is introduced to further reduce the CM noise of the converter. For each transformer structure, balance can be achieved with proper connection of the windings terminals and control of the parasitic capacitances to minimize the CM noise of the converter. Experimental results validated the proposed techniques.

Index Terms—Common-mode (CM) noise, transformer structure, two-switch forward.

I. INTRODUCTION

T WO-SWITCH forward topology is a competitive candidate in telecom and server applications because of its control simplicity, compact transformer structure, high efficiency, and low common-mode (CM) electromagnetic interference (EMI) noise [1], [2]. In order to achieve higher efficiency and power density, the power transformer of the converter should have compact and fully interleaved winding structure [3], [4]. However, such a compact and interleaved winding structure increases the interwinding capacitance, and thus, has adverse effect on the CM noise emission of the converter. Although a lot of study on CM noise of power converter systems has been studied, most of the discussion focuses on the nonisolated converters [5]–[17]. There is a need to analyze the CM noise propagation in two-switch forward converter and to reduce its CM noise emission.

In a two-switch forward converter, there are two out-of-phase dv/dts with the same magnitude on the primary-side circuit. If their associated parasitic capacitances to ground are same, these two dv/dts will generate out-of-phase CM noise currents that cancel each other completely. However, there are two aspects

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Fig. 1. Two-switch forward converter.

that are detrimental to the CM noise cancellation in the twoswitch forward converter. On one hand, the associated parasitic capacitances may not be the same due to the asymmetric transformer structure and circuit parasitics. On the other hand, from the noise source perspective, the dv/dt on the secondary side still causes CM noise. For a two-switch forward converter with traditional transformer structures, CM noise caused by these two aspects are relatively low compared to other topologies such as phase-shift full bridge. However, with the novel compact and fully interleaved winding structure, the enlarged interwinding capacitance significantly raises the CM noise level so that the benefit of low CM noise is compromised.

This paper focuses on the CM noise modeling and reduction techniques of the two-switch forward converter. CM noise sources of the converter are first identified. Two transformer structures with interleaved windings and their parasitic capacitances are then studied. The distributed parasitic capacitances are modeled as lumped capacitors from the CM noise perspective. The balance technique [5], [6] is then introduced to minimize the CM noise of the converter by achieving the balance conditions, which specify the ratio of noise sources and lumped equivalent CM capacitors. Control of the lumped equivalent CM capacitors is achieved via proper arrangement of the transformer winding structure and by choosing the proper connection between the winding layer terminals and the circuit nodes. Experimental results show that a significant CM noise reduction can be achieved.

II. CM NOISE MODEL OF THE CONVERTER

The topology of two-switch forward converter is shown in Fig. 1. The secondary side of the converter is identical to the forward converter, while on the primary side, two switches are used compared to the single-switch forward converter. In this



Fig. 2. Voltage waveforms in two-switch forward converter.



Fig. 3. Noise sources and CM noise paths of the converter.

two-switch version of forward converter, the two MOSFETs share the same gate drive signal. Fig. 2 shows the voltage waveforms of the converter. v_g is the gate signal of both S_1 and S_2 . Diode D_3 conducts when S_1 and S_2 conduct. When S_1 and S_2 turn off, D_3 stops conducting and D_4 commutes the inductor current. On the primary side, the magnetizing current of the transformer forward biases diodes D_1 and D_2 . The transformer primary winding is connected to the input source with opposite polarity. This helps to reset the transformer. After the transformer is fully reset, D_1 and D_2 become reverse biased. Voltage on the primary winding of transformer is approximately zero. S_1 and S_2 share the input voltage until they start to conduct in the next switching period.

A. Modeling the CM Noise Sources

dv/dt of the converter is a major cause of CM noise in power supplies. Fig. 3 identifies the major dv/dts of the two-switch forward converter and models them as voltage sources. On the primary side, S_1 and S_2 are substituted by voltage sources v_1 and v_2 having the same voltage waveforms. On the secondary side, D_3 and D_4 are substituted by voltage sources v_{D3} and v_{D4} .

These noise sources generate CM noise currents through critical parasitic capacitances to the ground. The CM noise current paths of the converter are indicated in Fig. 3 with dashed lines. All CM noise current loops contain at least one parasitic capacitance from the dv/dt node of the circuit to ground, and such capacitance determines the impedance of the loop at low frequencies.



Fig. 4. Simplified CM noise circuit of the converter.

Some of the CM noise currents propagate from primary-side circuit through primary-side nodes to ground capacitances (C_1 and C_2 in Fig. 3). They propagate between primary side of the converter and line impedance stabilization network (LISN). The other CM noise current propagates between primary side and the secondary side of the converter through the interwinding capacitances of the transformer. It goes into the ground through the grounding point of the output of the converter and back into LISN on the primary side.

CM noise model of the converter can be derived by simplifying the circuit in Fig. 3. First, LISN can be modeled as two 50- Ω resistors in parallel. Second, the impedance of the input capacitor in the conducted EMI frequency range (150 kHz-30 MHz) is very small even when its equivalent series inductance is taken into account, so that its voltage ripple is very small compared to the dv/dt on the switches. Such a small ripple does not affect the overall CM noise level of the converter and can be ignored in the CM noise modeling process. The input capacitor is treated as a short circuit in the CM noise model. This will result in a fact that D_1 is equivalently in parallel with voltage source v_2 and can be removed in the model circuit. D_2 can be removed for the same reason. On the secondary side, the output LC filter and the parasitic capacitance C_4 are both in parallel with voltage source v_{D4} so that they can be removed. After these steps, only v_{D3} and v_{D4} remain on the secondary side, and they can be combined as one noise source v_3 . The final circuit is shown in Fig. 4. It is the simplified CM noise circuit of the two-switch forward converter without the modeling of the power transformer. It should be noted that although displacement current is introduced on C_4 by v_{D4} , it does not contribute to the CM noise emission since it does not go into the LISN. Therefore, the effect of C_4 can be ignored.

As shown in Fig. 2, v_1 and v_2 have identical voltage waveforms when ideal symmetrical structure of the primary-side circuit is assumed. If the transformer windings have perfect coupling (no leakage inductance), the voltage ratio between the primary and secondary windings is approximately the turns ratio N. According the Fig. 4, the relation of the three noise sources under these two assumptions is

$$v_1 = v_2 = -\frac{Nv_3}{2}.$$
 (1)



Fig. 5. Two transformer winding structures, (a) transformer structure I, (b) transformer structure II $% I_{\rm e}$



Fig. 6. Parasitic capacitances in transformer structure I.

B. Modeling the Interwinding Capacitances of the Transformer

The final and most important step of modeling the CM noise of the converter is to identify and quantify the parasitic capacitances between the power converter and ground. They play an important role in the propagation of CM noise currents. C_1 and C_2 in Fig. 3 consist of trace-to-ground and heatsink-to-ground capacitances. They can be identified via measurement or calculation. Interwinding capacitance of the transformer, on the other hand, is distributed in nature, and hence difficult to be identified in terms of its effect on CM noise propagation.

The values and characteristics of interwinding capacitances vary with the transformer winding structures. Fig. 5 shows two typical winding structures in switch-mode power supplies. Both structures have interleaved primary- and secondary-winding layers in order to minimize the winding loss. In this section, transformer structure I is taken as an example to demonstrate the method of modeling the interwinding capacitance of transformer from the CM noise perspective.

In Fig. 5(a), the turns of windings are represented by circles. And the winding direction is denoted with lines. Both primary and secondary windings can be implemented with wires. There are distributed parasitic capacitances between every two adjacent layers, as shown in Fig. 6. In this paper, the parasitic capacitances between windings and core are ignored since it is small compared to winding-to-winding capacitances.

Among the distributed parasitic capacitances between winding layers, those between primary- and secondary-winding layers contribute to CM noise since they provide a CM noise propagation path between the primary and secondary sides. In transformer structure I shown in Fig. 5, there are CM noise currents between layers L_2 and L_3 , as well as between layers L_4 and L_3 .



Fig. 7. Connecting the transformer terminals to the circuit nodes.



Fig. 8. Voltage potentials along layers.

The displacement current between winding layers can be calculated following the same method used in [6]. In order to quantify the total CM noise current going through the parasitic capacitances, the voltage potential distribution along layers is derived based on the assumption that the voltage potential is evenly distributed along the turns of a winding. It is also assumed that the parasitic capacitance is evenly distributed between two layers. When the transformer winding terminals are connected to the circuit in the way shown in Fig. 7, the voltage potentials along layers L_2 , L_3 , and L_4 can be plotted in Fig. 8.

The difference of dv/dts between layers causes displacement current on the parasitic capacitances. The total displacement current between layers can be calculated as follows:

$$i_{\rm BC} = i_{23} = \frac{C_{23}}{2} \left(\frac{d(v_2/2)}{dt} - \frac{dv_3}{dt} \right) \tag{2}$$

$$i_{\rm AC} = i_{34} = \frac{C_{34}}{2} \left(\frac{d(-v_1/2)}{dt} - \frac{dv_3}{dt} \right)$$
(3)

where C_{23} is total capacitances between layers L_2 and L_3 . C_{34} is total capacitances between layers L_3 and L_4 .

In order to have a general CM noise circuit model that is valid for all transformer winding structures, lumped equivalent capacitors across transformer winding terminals are introduced to represent the effects of the distributed parasitic capacitances between layers on CM noise. For example, the capacitances between layers L_2 and L_3 are represented by an equivalent capacitor C_{BC} across transformer terminal B and C from the CM noise perspective. The reason why terminals B and C are chosen is that the voltage potentials of L_2 and L_3 are determined by the voltage on B (v_2) and C (v_3).



Fig. 9. CM noise model of two-switch forward converter.

The value of the equivalent capacitor is chosen in a way that it causes the same amount of total displacement current as the distributed capacitances do. Since the voltage on B and C are v_2 and v_3 , the displacement current caused by $C_{\rm BC}$ can be calculated as follows:

$$i_{\rm BC} = C_{\rm BC} \left(\frac{d(v_2)}{dt} - \frac{dv_3}{dt} \right) = \frac{C_{23}}{2} \left(\frac{d(v_2/2)}{dt} - \frac{dv_3}{dt} \right).$$
(4)

Substitution of (1) into (4) can replace v_2 with $-Nv_3/2$. C_{BC} can be then calculated as follows:

$$C_{\rm BC} = \frac{N+4}{2N+4} \frac{C_{23}}{2}.$$
 (5)

Similarly, C_{AC} is introduced to represent the effect of capacitances between layers L_3 and L_4 on CM noise. Displacement current through C_{AC} is

$$i_{\rm AC} = C_{\rm AC} \left(\frac{d(-v_1)}{dt} - \frac{dv_3}{dt} \right).$$
 (6)

Following the same procedure for calculating $C_{\rm BC}$, the value of $C_{\rm AC}$ is

$$C_{\rm AC} = \frac{N-4}{2N-4} \frac{C_{34}}{2}.$$
 (7)

With $C_{\rm AC}$ and $C_{\rm BC}$ to replace the transformer in Fig. 4, CM noise model of two-switch forward converter is derived, as shown in Fig. 9. The total CM noise can be approximately calculated based on the model and the relation of the voltage sources in (1), assuming that the impedance of the capacitances in the circuit is significantly larger than $R_{\rm LISN}$

$$v_{\rm CM} \approx \frac{R_{\rm LISN}}{2} \cdot \left[(C_{\rm AC} + C_{\rm BC}) - \frac{N}{2} (C_{\rm AC} - C_{\rm BC} + C_1 - C_2) \right] \\ \times \frac{dv_3}{dt}.$$
 (8)

III. CM NOISE REDUCTION VIA BALANCE TECHNIQUE

A. Balance Technique and Balance Conditions

Several noise-reduction techniques have been proposed to reduce the CM noise of the power supplies [5]–[12]. Shielding is a traditional CM noise-reduction method [7]. It can also be combined with other noise-reduction methods to reduce the



Fig. 10. Bridge circuit of the CM noise model.

CM noise [6], [8]. However, shielding layer in the transformer increases the loss and size of the transformer so that it is not preferred for high-efficiency power conversion. Another approach is to achieve symmetry of the CM noise model circuit to create out-of-phase dv/dts on the same amount of parasitic capacitances [9]-[12]. Achieving symmetry usually requires significant changes on the circuit and increases the complexity and loss. In the two-switch forward converter, the primary side of the converter is symmetric but the secondary side is not. Therefore, additional winding is needed for the secondary side to achieve complete symmetry. The transformer parasitic capacitances need to be controlled to be symmetric too. A more general balance technique reduces the CM noise by controlling the ratio of the dv/dts and the capacitances to avoid significant changes on the circuit [5], [6]. This technique can be applied to the twoswitch forward converter simply via control of the transformer parasitic capacitances.

Fig. 10 shows the equivalent bridge circuit of the CM noise model in Fig. 9. Noise source v_3 is pushed to the two capacitor branches to form a bridge-type topology. In order to minimize the CM noise voltage on LISN, balance condition specified in (9) should be satisfied so that voltage potentials on the middle points (S, G1, and G2) of all three bridge branches are equal. Consequently, voltage on LISN resistors is zero, which means no CM noise can be measured on LISN. According to (1), the ratio specified in (9) should be equal to 1

$$\frac{v_{\rm AS}}{v_{\rm SB}} = \frac{v_{\rm AG1}}{v_{\rm G1B}} = \frac{v_{\rm AG2}}{v_{\rm G2B}}.$$
(9)

The grounds G_1 and G_2 are denoted separately because in practice they are physically separated and connected by wires or chassis of the converter, which introduce parasitic inductances. Such parasitic inductances are not negligible at high frequency so that G1 and G2 do not have the same voltage potential.

If only the CM noise at low frequencies is considered, the two grounds can be treated as one point G. According to the circuit in Fig. 10, balance condition specified in (9) can be achieved by satisfying (10) and (11)

$$v_1 = v_2 \tag{10}$$

$$C_1 - C_2 = \frac{(N+2)C_{\rm BC} - (N-2)C_{\rm AC}}{N}.$$
 (11)



Fig. 11. Waveforms of v_1 and v_2 .

Equation (11) is relatively easy to achieve by controlling C_1 or C_2 . Experimental results show that in this way, the CM noise at low frequency can be reduced. However, noise reduction is not as good as at high frequencies.

In order to improve the high-frequency noise reduction, the two ground points G1 and G2 should be considered separately. Equation (11) then becomes two

$$C_1 = C_2 \tag{12}$$

$$\frac{C_{\rm AC}}{C_{\rm BC}} = \frac{N+2}{N-2}.$$
(13)

Equations (10), (12), and (13) are the balance conditions for CM noise reduction at both low and high frequencies. It can be observed from both the circuit model and the balance conditions that the two-switch forward converter is symmetry on primary-side circuit from the CM noise perspective. However, the secondary-side noise source v_3 introduces asymmetry in the circuit so that we need to control the ratio of interwinding capacitances of the transformer to cancel its effect on CM noise.

B. Achieving Symmetry of Primary-Side Noise Sources

It has been assumed that v_1 and v_2 are equal in the previous analysis. However, the measurement shown in Fig. 11 indicates that it may not be true in practice.

The asymmetry of v_1 and v_2 is due to the parasitic capacitance introduced by the gate drive transformer. In order to drive S_1 , an isolated gate drive circuit is needed. Usually a gate drive transformer is utilized. It introduces interwinding capacitances into the converter, as shown in Fig. 12. Since the input capacitor C_{in} is considered as a short circuit in the EMI frequency range, the interwinding capacitance of the gate drive transformer is equivalently in parallel with the S_1 branch and slows down the transient of S_1 .

A compensation capacitor C_{comp} of the same value can be added in parallel with S_2 to achieve the symmetry of v_1 and v_2 . The resulted v_1 and v_2 are shown in Fig. 13. The two voltages become identical.



Fig. 12. Effect of the gate drive transformer and the compensation capacitor.



Fig. 13. Waveforms of v_1 and v_2 with the compensation capacitor.

C. Achieving Balance of Parasitic Capacitances

Balance condition specified in (12) can be achieved by simply adding an external capacitor in parallel with C_1 or C_2 , whichever is smaller. Balance condition specified in (13) requires a specific ratio of the lumped equivalent interwinding capacitors of the transformer. Although it is possible to add external capacitor in the circuit to change the value of C_{AC} or C_{BC} , it is not preferred since this method needs additional component. And this capacitor has to be complied with the safety standards so that it is more expensive than a normal one. The leakage inductance of transformer also significantly degrades the effect of cancellation at high frequency [6].

In order to achieve the balance condition specified in (13), the interwinding capacitances can be controlled via the selection of proper winding structure and connection of the winding terminals. In this section, transformer structure I is discussed. Transformer structure II is more complicated and is covered in the next section.

Substitution of (5) and (7) into (13) reveals the required ratio of parasitic capacitances as follows:

$$\frac{C_{34}}{C_{23}} = \frac{N+4}{N-4} \tag{14}$$



Fig. 14. Two adjacent winding layers in transformer structure I.

where C_{34} and C_{23} are capacitances between transformer layers L_2 , L_3 , and L_3 , L_4 .

The two adjacent winding layers can be modeled as two conductors of the shape of a hollow cylinder, which share the same center, as shown in Fig. 14. The space between them is filled with insulation material. Parasitic capacitance $C_{L_{-I}}$ between them can be calculated as follows:

$$C_{L_I} = \varepsilon_r \frac{2\pi r l}{d} \tag{15}$$

where ε_r is the permittivity of the insulation material between layers. *l* is the height of the winding layer, and *d* is the distance between two winding layers.

According to (15), C_{23} is normally larger than C_{34} due to its larger radius. The balance condition specified in (13) is not met.

In practice, the difference of C_{23} and C_{34} could be more dramatic. The windings are wound from inside-out in manufacturing. Assuming that the same force is applied to wind the wires, the thinner wires will be wound tighter and closer to the adjacent inner winding layer. In transformer structure I, layer L_3 has thicker wires than L_2 and L_4 , since it is the secondary winding carrying higher current. There fore, L_3 is wound less tightly to L_4 , resulting in a larger distance between L_3 and L_4 than that between L_2 and L_3 . According to (15), the parasitic capacitance between layers is reverse proportional to distance. Consequently, C_{23} is much larger than C_{34} .

This contradiction can be solved by changing the connection of the transformer winding terminals to the circuit. Previously, winding terminal P1 is connected to node A of the circuit; and P2 is connected to B [see Figs. 4 and 5(a)]. In order to satisfy the balance condition, P1 is connected to B; and P2 is connected to A. This modification changes the correspondences between the physical parasitic capacitances and the circuit nodes. In the new terminal connection, C_{23} is related to node B; and C_{34} is related to node A. Consequently, C_{23} and C_{34} exchange their positions in (5), (7), and (14). The capacitance ratio is closer to the ratio specified in (14) compared to the original terminal-connection method.

The merit of choosing proper connection of winding terminals is that the asymmetry of the interwinding capacitances of transformer structure I is utilized to counteract the asymmetry introduced by the secondary-side noise source v_3 .

After choosing the correct terminal connection, the second step would be to further control the value of C_{23} or C_{34} in order to fully meet the balance condition, if it is necessary. It can



Fig. 15. Interwinding capacitances in transformer structure II, (a) interwinding capacitances, (b) spiral winding

be achieved by fine tuning the insulation thickness or choosing proper insulation material with proper permeability too.

IV. MODELING AND REDUCING THE CM NOISE WITH TRANSFORMER STRUCTURE II

A. Equivalent Lumped Capacitances

Fully interleaved transformer structures with spiral windings in order to reduce power losses and volume were proposed in [3] and [4]. In this kind of structures, winding layers are implemented with spiral wires, Printed circuit boards (PCBs), or copper foils. In the structure shown in Fig. 5(b), the primary winding consists of two spiral windings in series, which are implemented with wires. The secondary winding consists of three windings in parallel, which are implemented with PCBs.

Similar to the transformer structure I, CM noise current through structure II can be calculated by integrating the production of distributed voltage and distributed interwinding capacitances. However, parasitic capacitances in this structure are not evenly distributed along the turns of layers. This complicates the calculation process. Fig. 15(b) shows a spiral winding layer. The outer turn in this spiral winding has larger area compared to the inner turns because it has larger diameter. Since the capacitance between two metals is proportional to the area between them, the outer turn have larger parasitic capacitances.

The superposition theory is introduced to the calculation process. The effect of dv/dt on each layer on CM noise current is separately calculated. When dv/dt on one layer is considered, all the other layers are assumed to have zero voltage potential. A spiral winding layer shown in Fig. 15(b) has M turns with inner radius r_1 and outer radius r_2 . Its voltage potential at the outer terminal is v_{j1} and at inner terminal is v_{j2} . The parasitic capacitance per unit area between this layer and the adjacent layers is ΔC . The total capacitance between turns. A displacement current to its adjacent layers caused by the voltage potential change of this layer can be calculated in two steps. First, displacement current caused by one turn (the *m*th turn from the inner) of the layer can be calculated as follows:

$$i_{D_{-m}}(m) = \int_{0}^{2\pi} \left[\frac{dv_{j2}}{dt} + \frac{m-1}{M} \left(\frac{dv_{j1}}{dt} - \frac{dv_{j2}}{dt} \right) + \frac{\theta}{2\pi M} \left(\frac{dv_{j1}}{dt} - \frac{dv_{j2}}{dt} \right) \right] \\ \times \Delta C \frac{(r_1 + md_w)^2 - [r_1 + (m-1)d_w]^2}{2} d\theta$$
(16)

where θ is the angle of the circle, d_w is the width of one turn, and $d_w = (r_2 - r_1)/M$. The sum of currents of all the turns is the total displacement current caused by the dv/dt on this layer

$$i_D = \sum_{1}^{M} i_{D_m}(m).$$
 (17)

Equations (16) and (17) can be simplified as follows:

$$i_D = C_t \left(A_{j1} \frac{dv_{j1}}{dt} + B_{j2} \frac{dv_{j2}}{dt} \right)$$
(18)

where C_t is the total parasitic capacitance between this layer and the adjacent layers. A_{j1} and B_{j2} are as follows:

$$A_{j1} = \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/6M^2}{r_2 + r_1}$$
(19)

$$B_{j2} = \frac{(1/3)r_2 + (2/3)r_1 + (r_2 - r_1)/6M^2}{r_2 + r_1}.$$
 (20)

Similar to the transformer structure I, the ways of connecting the transformer layers and connecting winding terminals to nodes of the converter have significant impact on the CM noise level of the converter. One specific terminal connection is chosen to demonstrate how to utilized (18) to calculate the equivalent capacitances $C_{\rm AC}$ and $C_{\rm BC}$ in the CM noise model shown in Fig. 9.

In this connection, the inner terminals of L_{P1} and L_{P2} are connected together. The terminals P1, P2, S1, and S2 of the transformer [see Fig. 5(b)] are connected to the nodes A, B, C, and D of the converter (see Fig. 3).

The terminal voltages of the transformer windings can be derived from the converter circuit. P1 = -v1, P2 = v2, S1 = v3, S2 = 0. The voltage potential of the inner terminals of L_{P1} and L_{P2} is then 0, when even distribution of voltage potential along a winding is assumed. Consequently, voltage potentials of the winding layer terminals are identified and the displacement currents of layers can be calculated with (18).

The total displacement current between layer L_{P1} and its adjacent layers L_{S1} and L_{S2} is the sum of i_{D_LP1} (caused by the dv/dt on L_{P1}), i_{D_LS1} (caused by the dv/dt on L_{S1}), and $i_{D_LS2_LP1}$ (caused by the dv/dt on L_{S2} through capacitances between L_{S2} and L_{P1})

$$i_{AC} = i_{D_{-L_{P1}}} + i_{D_{-L_{S1}}} + i_{D_{-L_{S2}-L_{P1}}} = (C_{11} + C_{12}) \\ \times \left[\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1} \frac{d(-v_1)}{dt} - \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1} \frac{dv_3}{dt} \right].$$
(21)

Similarly, the total current between L_{P2} and L_{S2} , L_{S3} is

$$i_{\rm BC} = (C_{21} + C_{22}) \\ \times \left[\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1} \frac{dv_2}{dt} - \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1} \frac{dv_3}{dt} \right].$$
(22)

Equations (21) and (22) can be modified into the form of (4) and (6). Equivalent capacitances $C_{\rm AC}$ and $C_{\rm BC}$ for transformer structure II are

$$C_{\rm AC} = \frac{C_{11} + C_{12}}{r_2 + r_1} \left(\left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{6M^2} \right) N - 2 \left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{24} \right) \right) / (N - 2)$$
(23)

$$C_{\rm BC} = \frac{C_{21} + C_{22}}{r_2 + r_1} \left(\left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{6M^2} \right) N + 2 \left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{24} \right) \right) / (N+2).$$
(24)

The CM noise model circuit of the converter with the transformer structure II is the same as structure I, but with different equivalent lumped capacitances $C_{\rm AC}$ and $C_{\rm BC}$.

B. Controlling the Interwinding Capacitances of Transformer Structure II

Balance method can also be applied to the two-switch forward converter with transformer structure II, and the balance conditions remain the same since the converter has the same CM noise model circuit. The only difference is the equivalent capacitances $C_{\rm AC}$ and $C_{\rm BC}$ are changed due to the different transformer structure.

In this structure, C_{AC} and C_{BC} are determined by two factors. The first factor is related to the parasitic capacitances between layers. The capacitance between two layers can be calculated as follows:

$$C_{L_\text{II}} = \frac{\varepsilon}{d} \pi (r_2^2 - r_1^2). \tag{25}$$

All layers have the same dimension in this structure. Therefore, the only way to change the parasitic capacitance is to change d, the thickness, or the permeability of the insulation material between two layers. In order to achieve the balance condition specified in (13), we can use thinner insulation between layers L_{S1} , L_{S2} , and L_{P1} , or thicker insulation between L_{S2} , L_{S3} , and L_{P2} to fine tune the parasitic capacitances. However, this requires precise control of the transformer manufacturing to avoid the variation of the parasitic capacitances, which is impractical in production. Consequently, the CM noise reduction is limited.

The secondary factor that determines C_{AC} and C_{BC} is related to the dimension and turns of the winding, as well as the terminal voltages. The effect of terminal voltages on equivalent capacitance can be referred to (18). A_{j1} is always larger than B_{j2} . Its physical meaning is that voltage potential at the outer terminal of the layer has a more significant influence on the total displacement current since the outer turns have larger area



Fig. 16. Improved winding terminal connection of transformer structure II.

in dimension. Different terminal connections of the winding layers result in different voltage potentials on layer terminals so that the total displacement current (CM noise current) will change. This change will be reflected in a change of the lumped equivalent capacitance in the CM noise model circuit.

This characteristic provides an opportunity to control C_{AC} and C_{BC} by changing the terminal connections of layers without change of the physical parasitic capacitances. Fig. 16 shows an improved terminal-connection method of the transformer structure. Compared to the previous terminal connection, node B of the converter, which has high dv/dt, is connected to the inner terminal on the bottom primary layer. The connections of secondary layer winding terminals are also switched. Consequently, the effects of the dv/dt on CM noises for the corresponding layers are reduced, which results in smaller equivalent capacitances. The values of equivalent capacitances in the CM noise model are changed from (23) and (24) to (26) and (27)

$$C_{\rm AC} = \frac{C_{11} + C_{12}}{r_2 + r_1} \left(\left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{600} \right) N - 2 \left(\frac{1}{3} r_2 + \frac{2}{3} r_1 + \frac{r_2 - r_1}{24} \right) \right) / (N - 2)$$
(26)

$$C_{\rm BC} = \frac{C_{21} + C_{22}}{r_2 + r_1} \left(\left(\frac{1}{3} r_2 + \frac{2}{3} r_1 + \frac{r_2 - r_1}{600} \right) N + 2 \left(\frac{1}{3} r_2 + \frac{2}{3} r_1 + \frac{r_2 - r_1}{24} \right) \right) / (N+2).$$
(27)

The new terminal connection results in a ratio of $C_{\rm AC}$ and $C_{\rm BC}$ closer to the balance condition specified in (13). Consequently, such a terminal connection reduces the CM noise emission of the converter.

Assuming $C_1 = C_2$, Substitution of (26) and (27) into (8) yields a relation between the ratio of inner, outer radiuses, and the CM noise magnitude reduction. Fig. 17 shows the CM noise reduction with the improved terminal connection, which varies with the ratio of the inner and outer radiuses. There is optimal transformer window geometry (ratio of the inner and outer radiuses) from the CM noise-reduction perspective. However, the geometry of the transformer window is determined from the size and efficiency point of view in practice. With this constraint, the improved terminal connection can only reduce the CM noise by about 8 dB for the specific transformer in our prototype.

Controlling both the parasitic capacitances and terminal connections of the transformer is a better approach to achieve CM



Fig. 17. Effect of radius ratio on CM noise reduction of improved winding terminal connection.



Fig. 18. Asymmetric transformer structure with improved winding terminal connection.

noise reduction without the tolerance issue. Asymmetric layer structure is introduced in order to control the parasitic capacitances. According to the balance condition specified in (13), $C_{\rm BC}$ should be smaller than $C_{\rm AC}$. A secondary-side winding layer can be removed to reduce the parasitic capacitance associated with $C_{\rm BC}$, as shown in Fig. 18. The parasitic capacitance associated with $C_{\rm BC}$, as shown in Fig. 18. The parasitic capacitance associated with $C_{\rm BC}$ is then half of that with $C_{\rm AC}$. Connections of the transformer winding terminals are also changed in order to fine tune $C_{\rm AC}$ and $C_{\rm BC}$. The terminal-connection method in Fig. 18 has been optimized based on a comparison of all possible terminal connections of layers for the specific transformer design used in this paper and the balance condition is achieved.

V. EXPERIMENTAL RESULTS

Two-switch forward prototypes with two transformer structures discussed in this paper were built to verify the proposed CM noise-reduction techniques. Both converters have 400 V input and 12 V output, delivering 200-W output power.

A. Prototype With Transformer Structure I

The prototype for transformer structure I operates at 100 kHz. The core of the transformer is ETD34-N67 from EPCOS. There are 92 turns on the primary and 8 turns on the secondary-side winding. The physical capacitances C_{23} and C_{34} (see Fig. 5) are measured to be 80 and 38 pF, respectively, which verifies the analysis that the outer one is larger than the inner one. C_2 is 3 pF and C_1 is negligible.

The equivalent capacitances in CM noise model for the original terminal connections can be calculated by (5) and (7). $C_{\rm AC}$ is 23 pF and $C_{\rm BC}$ is 7.5 pF. According to (11), a 24-pF



Fig. 19. CM noise reduction by compensating C_1 in structure I.



Fig. 20. CM noise reduction by improving the terminal connection in structure I.

compensation capacitor can be put in parallel with C_1 to achieve low-frequency symmetry. The resulted CM noise is shown in Fig. 19.

To further improve the high-frequency noise reduction, balance conditions specified in (12) and (13) are used instead of (11). A 3-pF capacitor is connected from node B to the ground. The terminal connections of primary windings are switched, as is discussed in Section III-C. The result is shown in Fig. 20. High-frequency CM noise is further reduced. It should be noted that the noise reduction in Fig. 20 is achieved by only switching the terminal connections, without the need of any further adjustment on insulation.

Further CM noise reduction can be achieved by attaining symmetry of primary-side noise sources. The measured interwinding capacitance of the gate drive transformer is 50 pF. With a 50-pF compensation capacitor in parallel with S_2 , CM noise is further reduced, as shown in Fig. 21.

B. Prototype With Transformer Structure II

The prototype for transformer structure II operates at 250 kHz. EQ30–8-N87 from EPCOS is used as the core of this transformer structure. There are 20 turns on the primary and 2 turns on the secondary-side winding. The inner radius is 6.5 mm and outer is 11.5 mm. C_{11} , C_{12} , C_{21} , and C_{22} in Fig. 10 are all 25 pF quantified via measurement. In this prototype, the



Fig. 21. CM noise reduction by improving both terminal connection and noise sources in structure I.



Fig. 22. CM noise reduction by improving the terminal connection in structure II.



Fig. 23. CM noise reduction by adjusting the parasitic capacitances in structure II.

compensation capacitor has already been put in parallel with S_2 to achieve symmetry of the primary-side noise sources.

The effect of improved terminal connection is shown in Fig. 22. Only a 7-dB reduction is achieved at low frequencies.

CM noise is further reduced by adjusting the parasitic capacitances with a modification of the insulation thickness. When the sum of C_{11} and C_{12} is adjusted to be 54 pF, and the sum of C_{21} and C_{22} is 45 pF, balance condition is satisfied. The resulted CM noise is shown in Fig. 23.

The asymmetric transformer structure with optimized terminal connections shown in Fig. 18 is also implemented and the CM noise is shown in Fig. 24 to compare with the method of adjusting the parasitic capacitances by changing the thickness



Fig. 24. CM noise reduction with asymmetric transformer structure in structure II.

of insulation. These two methods have similar results in terms of CM noise reduction.

CM noises of the two-switch forward converters are reduced significantly for both transformer structures via the balance technique. However, the high-frequency noise reduction is not as satisfactory as the low frequency. The remaining high-frequency noise peaks are caused by the resonances between the leakage inductance of the transformer and the parasitic capacitances. The leakage inductance was not included in the model used in this paper. A detail analysis of its effects is covered in [13].

VI. CONCLUSION

In this paper, CM noise modeling and reduction techniques for the two-switch forward converter are discussed. CM noise sources in the converter are first identified. Two typical power transformer structures are studied and their CM noise models are derived. The distributed parasitic capacitances in the transformers are modeled as lumped capacitors for CM noise prediction.

The balance technique is introduced to reduce the CM noise of the converter. Balance conditions for CM noise reduction are derived. On the primary side, the symmetry of a noise source can be achieved by compensating the parasitic capacitance introduced by the gate drive transformer. For the power transformer, it is discovered that both the ways of connecting the transformer winding terminals and the physical parasitic capacitances have significant impacts on the CM noise. Methods of achieving the balance conditions are proposed for both transformer structures to reduce the CM noise. Experimental results show that the CM noise of a two-switch forward converter can be significantly reduced with the proposed methods.

APPENDIX

DERIVATION OF EQUATIONS

Derivation of (18)

The result of the integral in (16) is

$$i_{\rm D_m}(m) = \pi \left[\frac{dv_{j2}}{dt} + \frac{2m-1}{2M} \left(\frac{dv_{j1}}{dt} - \frac{dv_{j2}}{dt} \right) \right] \times \Delta C$$
$$\times \{ (r_1 + md_w)^2 - [r_1 + (m-1)d_w]^2 \}.$$
(A-1)

 d_w in (A-1) can be replace by $(r_2 - r_1)/M$. Substitution of (A-1) into (17) results in the total displacement current as follows:

$$i_{\rm D} = \sum_{1}^{M} i_{D_m}(m) = \Delta C(r_2 - r_1) \left[\left(\frac{2}{3} r_2 + \frac{1}{3} r_1 - \frac{r_2 - r_1}{6M^2} \right) \times \frac{dv_{j1}}{dt} + \left(\frac{1}{3} r_2 + \frac{2}{3} r_1 + \frac{r_2 - r_1}{6M^2} \right) \frac{dv_{j2}}{dt} \right].$$
(A-2)

Since the total capacitance between two layers C_t is $\Delta C^*(r_2^2 - r_1^2)$, ΔC can be replace by C_t so that i_D becomes

$$i_{\rm D} = \sum_{1}^{M} i_{\rm D_m}(m) = C_t \left(\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/6M^2}{r_2 + r_1} \right) \times \frac{dv_{\rm j1}}{dt} + \frac{(1/3)r_2 + (2/3)r_1 + (r_2 - r_1)/6M^2}{r_2 + r_1} \frac{dv_{\rm j2}}{dt} \right).$$
(A-3)

By defining the coefficients of dv_{j1}/dt and dv_{j2}/dt as A_{j1} and A_{j2} , (A-3) becomes (18). Equation (18) forms the basis for calculation of displacement currents in a multiple winding layer transformer structure.

Derivation of (21) and (22)

 i_{AC} is the sum of displacement current between L_{P1} and its adjacent layers L_{S1} and L_{S2} . It consists of three parts, i_{D_LP1} , i_{D_LS1} , and $i_{D_LS2_LP1}$.

 i_{D_LP1} is the displacement current caused by the dv/dt on L_{P1} . This current can be calculated with (18) when v_{j2} , v_{j1} , C_t , and M are given. In the case specified in Section IV-A, M is 10, C_t is $C_{11} + C_{22}$. v_{j2} and v_{j1} are outer and inner voltage potentials of layer L_{P1} . They are $-v_1$ and 0, respectively. Substituting these values into (18) results in

$$i_{\text{D}_\text{Lp1}} = (C_{11} + C_{22}) \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1} \times \frac{d(-v_1)}{dt}.$$
(A-4)

 i_{D_LS1} is the displacement current caused by the dv/dt on L_{S1} . It can be calculated with (18), where v_{j2} , v_{j1} , C_t , and M are v_3 , 0, C_{11} , and 2, respectively

$$i_{D_Ls1} = -C_{11} \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1} \frac{d(-v_3)}{dt}.$$
(A-5)

It should be noted that there is a minus sign for the current because it is from secondary side to primary side of the transformer.

 $i_{D_LS2_LP1}$ is the displacement current caused by the dv/dton L_{S2} through capacitances between L_{S2} and $L_{P1}(C_{22})$. It can be calculated with (18), where v_{j2} , v_{j1} , C_t , and M are v_3 , 0, C_{22} , and 2, respectively

$$i_{\rm D_Ls1} = -C_{22} \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1} \frac{d(-v_3)}{dt}.$$
(A-6)

The sum of (A-4), (A-5), and (A-6) is (21). Equation (22) is derived in the same way. The only differences between (21) and (22) are that the primary dv/dt is changed from $(-v_1)$ to v_2 , and that the total capacitances are changed from $(C_{11} + C_{22})$ to $(C_{21} + C_{22})$.

Derivation of (23) and (24)

When a lumped equivalent capacitor is used to model the effect of parasitic capacitances on CM noise, the displacement current through this capacitor is specified in (6). It should be equal to (21)

$$C_{\rm AC}\left(\frac{d(-v_1)}{dt} - \frac{dv_3}{dt}\right) = (C_{11} + C_{12})$$

$$\times \left[\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1}\frac{d(-v_1)}{dt} - \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1}\frac{dv_3}{dt}\right].$$
 (A-7)

Substitution of (1) into (A-7) can replace v_1 with $-Nv_3/2$

$$C_{\rm AC} \left(\frac{d(Nv_3/2)}{dt} - \frac{dv_3}{dt} \right) = (C_{11} + C_{12}) \\ \times \left[\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1} \frac{d(Nv_3/2)}{dt} - \frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/24}{r_2 + r_1} \frac{dv_3}{dt} \right].$$
(A-8)

Further removing dv_3/dt from (A-8) can have the value of $C_{\rm BC}$, as in (23). Equation (24) can be derived based on (4) and (22) in the same way.

Derivation of (26) and (27)

They can be derived in the same way as (23) and (24). The new displacement current i_{AC} and i_{BC} for this improved winding terminal connection (see Fig. 16) are first derived following the same way used to derived (21) and (22)

$$i_{\text{AC_new}} = (C_{11} + C_{12}) \\ \times \left[\frac{(2/3)r_2 + (1/3)r_1 - (r_2 - r_1)/600}{r_2 + r_1} \frac{d(-v_1)}{dt} - \frac{(1/3)r_2 + (2/3)r_1 + (r_2 - r_1)/24}{r_2 + r_1} \frac{dv_3}{dt} \right]$$
(A-9)
$$i_{\text{BC_new}} = (C_{11} + C_{12})$$

$$\times \left[\frac{(1/3)r_2 + (2/3)r_1 + (r_2 - r_1)/600}{r_2 + r_1} \frac{dv_2}{dt} - \frac{(1/3)r_2 + (2/3)r_1 + (r_2 - r_1)/24}{r_2 + r_1} \frac{dv_3}{dt} \right]. \quad (A-10)$$

Following the same way of deriving (23) and (24), by comparing (A-9) with (6), and (A-10) with (4), the lumped equivalent capacitors C_{AC} and C_{BC} for this structure can be derived as (26) and (27).

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